



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBST1009-9
Job Sheet 175579



Part No: RBST1009-9

Job Qty: 3 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/13/18

Created By: Julien Charest-Lacombe

Type: SOLD

Description:

Note: DWG RBST1009 THRU 1020 Rev 7 IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Machining-3		J.C. - L
110	Lathe Conv	3 pcs	4/12/18	4/12/18	0.00	1.50	Lathe Conv-1		J.C. - L
120	QC	3 pcs	4/12/18	4/12/18	0.00	0.00	QC2 Machining-4		J.C. - L
130	Mill Conv	3 pcs	4/13/18	4/13/18	0.00	0.75	Mill Conv 1		J.C. - L
140	QC	3 pcs	4/13/18	4/13/18	0.00	0.00	QC2 Machining-4		J.C. - L 18-04-11
150	QC	3 pcs	4/13/18	4/13/18	0.00	0.00	QC8 Machining-4		J.C. - L 18-04-11
180	Outsource	3 pcs	4/13/18	4/13/18	0.00	0.00	Outsource12		CTV-11-10
190	Packaging	3 pcs	4/13/18	4/13/18	0.00	0.00	Packaging2		AT 18/04/19
200	QC	3 pcs	4/13/18	4/13/18	0.00	0.00	QC6		EB
210	Packaging	3 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-1		18-04-19
220	QC21-SA	3 Ea	4/13/18	4/13/18	0.00	0.00	QC21		GA137

Part Op 110 - 1-Machine as per DWG. 2-Deburr
Descriptions: 180 - Issue P/O to Groupe Altech; PO 039581 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98378A909	Perforator Pin .129" X 2-1/2"	3 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	98378A909	3	7	0

Part Specifications

Specifications could not be found.



1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S059828



Part: RBST1009-9

Job No: 175579

Serial No/Batch: S059828

Revision: 7

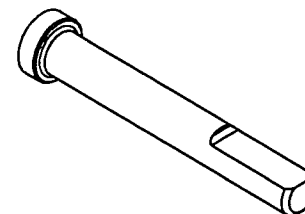
Inspector:

Date: 04/11/18

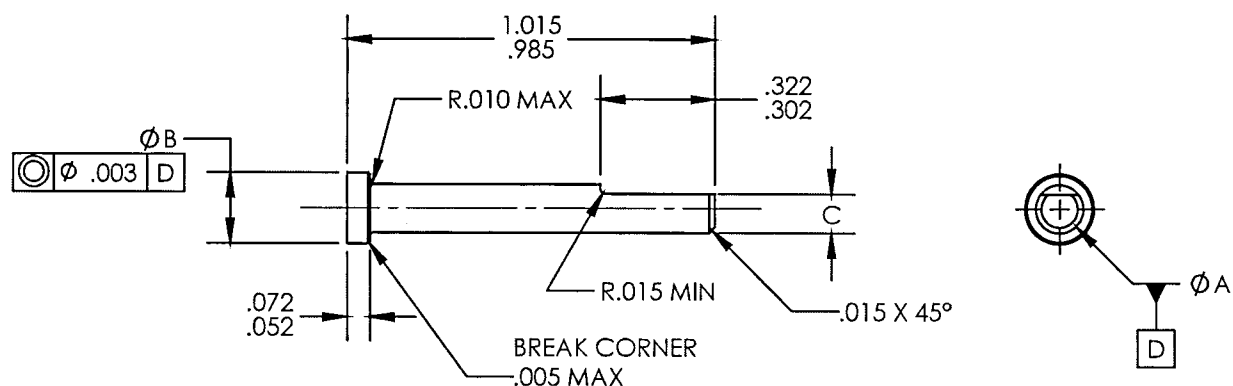
Plex 4/6/18 2:32 PM dart.charest-lacombe.julien

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
7	15-0033	-9 ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.		2/11/2015	DPD	SM



TOOL NUMBER	ØA +.000 -.001	ØB +.005 -.002	C +.000 -.020
RBST1000	.099	.156	.074
RBST1001			
RBST1002	.129	.188	.104
RBST1003			
RBST1004			
RBST1005			
RBST1006			
RBST1007			
RBST1008			
RBST1009			
RBST1010			
RBST1011			
RBST1012			
RBST1013			
RBST1014			
RBST1015			
RBST1016			
RBST1017			
RBST1018			
RBST1019			
RBST1020			



(-9)

PIN

DART AEROSPACE	
TITLE RBST1000 THRU 1020 DRILL PRESS TRI-ROLLER SWAGING TOOL	
DWG NO. SEE TABLE-9	REV 7
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 5°
DRAWN BY: PERRITT	.X ± .1 SURFACES = 125/
CHECKED: MACKOVJAK	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 1/4/2008	USED ON MODEL
SHEET 6 OF 9	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039581**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039581.
PO Date: 4/11/18
Due Date: 4/18/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175579	RBST1009-9	Pin Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/18/18	3 pcs	0 pcs	3 pcs	\$40.00/pcs	\$120.00
Line Item Note *** need ASAP										
2	175701	C45-4-4KA	Load Beam Keeperless Assembly -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	4/18/18	1 pcs	0 pcs	1 pcs	\$5.80/pcs	\$5.80
Line Item Note ** need ready ASAP										
3	175312	C3-18-7	Lifting Bushing -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	4/18/18	20 pcs	0 pcs	20 pcs	\$4.55638/pcs	\$91.13



Certificat de Conformité / Certificate of Compliance

(008381-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008381 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
18-Apr-2018		Aman		039581				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBST1009-9 Rev.	RBST1009-9 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	3	3	0	0	0
2	C45-4-4KA Rev.	C45-4-4KA 01 -E-NIC ALUM 500 [E-NICKEL ALUM 500] NICKLE PLATE, QQ-N-290 CLASS 2, GRADE C NICKLE PLATE .0009-.0011	E-NICKEL ALUM CH	1	1	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.